



APPENDIX C

NOTES:
 1. MATERIAL: 316L PER ASTM F138
 2. PART TO BE FREE OF BURRS AND SHARP EDGES
 3. TUMBLE FINISH ALL OVER

REVISION A: 03/30/94

0.1896^{+0.002}
 0.1896^{-0.002}
 IMPLANT NOTATION ADDED ABOVE TITLE BLOCK

REVISION B: 04/26/94

SECTION BB WAS SECTION CC
 SECTION CC WAS SECTION BB
 4.514 WAS 4.264
 4.139 WAS 3.764
 3.764 WAS 3.264
 1.556 WAS 1.504
 2.056 WAS 1.896
 1.256 HOLE AT STATION 2.689 ELIMINATED
 1.256 HOLE AT STATION 2.939 ELIMINATED

IMPLANT

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ACUMED

TOLERANCES (EXCEPT AS NOTED)	DECIMAL: XX = ± 0.015 XXX = ± 0.005	DRAWING BY: GENE CONRAD	DRAWING #: HRC1158
ANGULAR: ± 0.5°	SCALE: 1 : 1	DATE: 04/26/94	NEXT ASSY: HRD1158
BREAKS: 0.020	PART #: HR-1115	APPR. BY: B	OPR. DATE: 10B 7-
HEAT TREAT: NONE	SEE NOTES	DESCRIPTION: 11 mm x 150mm HUMERUS ROD	FINISH: SEE NOTES
FINISH: SEE NOTES	SEE NOTES	DRILLING PRINT	SEE NOTES